MSDS(Material Safety Data Sheet) OF PVC

Product Name

PVC and CPVC Thermoplastic

Synonyms

Polyvinyl Chloride and Chlorinated Polyvinyl Chloride

Composition / Information on Ingredients

All ingredients are bound-up in the manufacturing process and are not expected to create any hazard in handling or use. Finished goods (e.g. rigidpipe, bar stock, duct, angle, joining strip or profile) are inert.

Physical and Chemical Properties

Boiling Point: N/A
Melting Point: N/A
Vapor Pressure: N/A
Vapor Density: N/A

Solubility in water : insoluble % Volatile by weight : N/A

Specific Gravity: (H2O = 1) 1.35-1.55

Appearance and Odor: rigid pipe, bar stock, duck, angle, joining strip or profile.

no dodr.

Fire and Explosion Hazards

Flashpoint: Not applicable to solid products.

Ignition Temperature:

PVC: > 730°F (>388°)

Flammable Limits in Air (% by volume): Lower - N/A; Upper - N/A

Extinguishing Media: Water spray, ABC dry chemical, AFFF, protein type air

foams. Carbon dioxide may be ineffective on larger fires due to a lack of

cooling capacity, Which may result in reignition.

Firefighting Instructions: Wear positive pressure self-contained breathing

apparatus(SCBA). Personnel not having suitable respiratory protection must

leave the area to prevent significant exposure to toxic combustion gases form

any source. In enclosed or poorly ventilated areas, wear SCBA during clean-up

immediately after a fire as well as during the attack phase of firefighting

operations.

Unusual Fire and Explosion Hazards: None Known.

Stability and Reactivity

Chemical Stability: Stable.

Hazardous Polymerization: Will not occur.

Hazardous Decomposition Products: CO, CO2, hydrogen chloride and small

amounts of benzene and aromatic and aliphatic hydrocarbons. CPVC may also

contribute small amounts of chloroform and carbon tetrachloride.

Health Hazard Identification

Threshold Limit Value: None established.

Effects of Overexposure:

There are no significant health hazards from vinyl compound at ambient

temperature. Inhalation of decomposition or combustion products, especially hydrogen chloride, will cause irritation of the respiratory tract, eyes and skin. Depending on the severity of exposure, physiological response will be coughing, pain and inflammation. Individuals with bronchial asthma and other types of chronic obstructive respiratory diseases may develop bronchspasm if exposure is prolonged.

<u>Disposal Considerations / Spill or Leak Procedures</u>

Material is inert. Place into a container for reuse or disposal.

Water Disposal Method: Dispose of waste in accordance with federal, state and local regulations. For waste disposal purposes these products are not defined or designated as hazardous by current provisions of the Federal Resources Conservation and Recovery Act(RCRA) 40CFR261.

Exposure Controls / Personal Protection

Ventilation:

Provide efficient exhaust at all operations capable of creating fumes or vapors. Cutting or sawing, machining, heat welding, thermofolding and other operations involving heat sufficient to result in degradation should be examined to ensure adequate ventilation.

Respiratory Protection:

Not normally required. If overheating results in decomposition resulting in smoke or fumes, a NIOH/MSHA approved combination high efficiency particulate filter with organic vapor cartridge can be used. Gross decomposition may requite the use of a positive pressure self-contained breathing apparatus.

Protective Equipment:

Wear safety glasses.

Handling and Storage

As the user has the responsibility to provide a safe workplace, all aspects of an

individual operation should be examined to determine if, or where, precautions,

in addition to those described herein, are required. Any health hazard and

safety information contained herein should be passed on to your customers or

employees, as the case may be.

Transport Information

For domestic transportation purposes, these products are not defined or

designated as a hazardous material by U.S. Department of transportation under

Title 49 of the Code of Federal Regulations, 1983 Edition.

DOT Proper Shipping name: N/A

DOT Hazard Class: Not Hazardous

DOT Label: None required

UN/NA Hazard No.: N/A